

Beyond The Barrel

Black Water Barrels Stavers™ have been developed from years of research, testing, tasting and toasting to help our customers go 'beyond the barrel' and achieve outstanding and unique to their brand flavor, color and sensory profiles for their spirits, as well as for wine and beer.





Stavers™ Cubes (American Oak cubes in bag)

On The Web:
<http://www.blackwaterbarrels.com/product-category/stavers/>

Oak Roasted

Stavers™ Cubes
Our signature product for spirits aging



American Oak Cubes
Medium **Roast**

400 (approx) - 1.08" precision-cut cubes
20 Lb food grade bag

Surface area equivalent to a std 53g barrel

Stavers™ Cubes

American Oak Cubes
TOASTED
Bold/Heavy Char 4



Faster Results

400 (approx) - 1.08" precision-cut cubes
20 Lb food grade bag

Surface area equivalent to 53 gal barrel

Oak Roasted

Stavers™ Groove Cubes
A variation of our signature product for spirits aging



American Oak Cubes
Medium **Roast**

400 (approx) - 1.08" precision-cut cubes with grooves for more surface area for liquid contact.



More Flavor
Longer Duration

More Color
Faster Aging

+15% Surface
area for
More Flavor +
Color



Stavers™ Barrel Links

(American Oak segments in food grade insertion sleeve)

Stavers™ Barrel Links



American Oak
Oak-Fired Toasts
Available in Medium (2) or Heavy (4)



12 American Oak Toasted
Segments Per Unit



Stavers™ Fan packs

(American Oak Staves assembled for tank insert)

Stavers™ Fan Tank pack



Twelve Oak Fire Toasted Staves

12 - 1" x 1" x 32" staves as a single unit optimized for tank aging.

Medium or Bold/Heavy Toast

12 sq. feet wood surface exposure



12 Staves per
Fan Pack



1.5 Fan Packs =
60 gal wine
barrel surface
area



Stavers™ All Products Tech Specs

Item	Unit	Wood	Fired	Technique	Profile Var	Config	Unit/Product	Use	Specs Each	surface	
Stavers™ Barrel Links	links	American Oak	oak fired	toast	2 and 4	Bung Insert/Sleeve	12-9" segments	Barrel	1 x 1 x 9	3.16 sq ft	
Stavers™ Custom Links	links	American Oak	oak fired	toast	1,3,5,6	Bung Insert/Sleeve	12-9" segments	Barrel	1 x 1 x 9	3.16 sq ft	
Stavers™ Cubes	Cube	American Oak	oak fired	roast	proprietary	20 lb food grade bag	400-420	Barrel/Tank	1- 1/8 x 6	25 sq ft	equivalent surface to 1 barrel
Stavers™ Cubes	Cube	American Oak	flamed	char	4 char	20 lb food grade bag	400-420	Barrel/Tank	1- 1/8 x 6	25 sq ft	equivalent surface to 1 barrel
Stavers™ Groove Cubes	Cube	American Oak	oak fired	roast	custom	20 lb food grade bag		Barrel/Tank	1- 1/8 x 6	29 sq feet	Equivalent to barrel +15%
Stavers™ Groove Cubes	Cube	American Oak	flamed	char	custom	20 lb food grade bag		Barrel/Tank	1- 1/8 x 6	29 sq ft	Equivalent to barrel +15%
Stavers™ Cubes	Cube	American Oak	oak fired	roast	proprietary	5 lb food grade bag		100 Barrel/Tank	1- 1/8 x 6	6 sq feet	
Stavers™ Fan Tank Pack	Staves	American Oak	oak fired	toast	2 and 4	12 staves combined		12 Tank	1 x 1 x 32	12 sq ft	1.5 fan packs = 60 gal barrel
Stavers™ Fan Tank Pack	Staves	American Oak	oak fired	toast	1,3,5,6	12 staves combined		12 Tank		12 sq ft	1.5 fan packs = 60 gal barrel
Stavers™ Chip Tank Bag	Chip	French Oak	oak fired	toast	Fresh Oak	20 lb bag		Barrel/Tank	n/a	20-30 lbs per 1000 gal	
Stavers™ Chip Tank Bag	Chip	French Oak	oak fired	toast	Light	20 lb bag		Barrel/Tank	n/a	20-30 lbs per 1000 gal	
Stavers™ Chip Tank Bag	Chip	French Oak	oak fired	toast	Med	20 lb bag		Barrel/Tank	n/a	20-30 lbs per 1000 gal	
Stavers™ Chip Tank Bag	Chip	French Oak	oak fired	toast	Med+	20 lb bag		Barrel/Tank	n/a	20-30 lbs per 1000 gal	
Stavers™ Fan Tank Pack	Staves	French Oak	oak fired	toast	Lt,Med,Md+	10 Staves per		Tank	(37.4" x 1.9" x 9/32") x 10	11.7 sq ft	



Stavers™ All Products Pricing

Item	Unit	Wood	1-10 units	11 - 20 units	21-50 units	51+ Units
			Price	10%	25%	50%
Stavers™ Barrel Links	links	American Oak	\$50.00	\$45.00	\$37.50	\$25.00
Stavers™ Custom Links	links	American Oak	\$60.00	\$54.00	\$45.00	\$30.00
Stavers™ Cubes	Cube	American Oak	\$180.00	\$162.00	\$135.00	\$90.00
Stavers™ Cubes	Cube	American Oak	\$180.00	\$162.00	\$135.00	\$90.00
Stavers™ Groove Cubes	Cube	American Oak	\$190.00	\$171.00	\$142.50	\$95.00
Stavers™ Groove Cubes	Cube	American Oak	\$190.00	\$171.00	\$142.50	\$95.00
Stavers™ Cubes	Cube	American Oak	\$49.50	\$44.55	\$37.13	\$24.75
Stavers™ Fan Tank Pack	Staves	American Oak	\$60.00	\$54.00	\$45.00	\$30.00
Stavers™ Fan Tank Pack	Staves	American Oak	\$70.00	\$63.00	\$52.50	\$35.00
			50-5000 units	5001-50,000	50,001-100,000	1,000,000
FRANCE CHENE			Price	Subject to change		
Stavers™ Chip Tank Bag	Chip	French Oak	\$70	\$64.75	\$59.89	\$55.40
Stavers™ Chip Tank Bag	Chip	French Oak	\$90.00	\$83.25	\$77.01	\$71.23
Stavers™ Chip Tank Bag	Chip	French Oak	\$122.00	\$112.85	\$104.39	\$96.56
Stavers™ Chip Tank Bag	Chip	French Oak	\$130.00	\$120.25	\$111.23	\$102.89
Stavers™ Fan Tank Pack	Staves	French Oak	\$80.00	\$74.00	\$68.45	\$63.32 (Sold by Case)
Stavers™ Fan Tank Case	Staves	French Oak	\$400	\$370	\$342	\$317 (Case of 5)

American Oak pricing effective 1/1/2019

French Oak pricing subject to change.



Learn More about controlling outcomes

- Aging insights
- Flavor profiles
- Dosing, Duration and uses for Stavers™ oak aging products.



blackwaterbarrels.com/academy